# **Ⅲ** Gen-V WG40M Comp-Gate40 Motorsport





The Gen-V WG40M Comp-Gate40 Motorsport external wastegate is a cost effective, high performing 40mm external wastegate designed specifically for endurance racing or where water cooling is not available and high thermal thresholds are required for extended periods of time. The Gen-V provides extensive user configurability, world leading extended thermal performance, fatigue resistance and best in class flow performance for optimum control and longevity.

- CFD driven heatsink design
- · Liquid cooling provision
- Strap type V-band clamps
- · User adjustable actuator position
- Modular actuator design
- Standard / Compressed Gas configurations available

### **MECHANICAL DATA**

Valve diameter	40mm
Mass	842g
Linearity	-1.13% of full lift (BFSL)
Hysteresis	8.5% of base pressure
Set pressure accuracy	+/- 0.5 psi of base pressure
Safe working pressure max.	220 psi / 1520 kPa / 15 bar
Safe inverted pressure max.	180 psi / 1250 kPa / 12.5 bar
Actuator life	750k cycles @ 180°C ambient 1000k cycles @ 80°C ambient
Actuator/Valve ratio	2.0:1
Max. spring base pressure	26 psi / 180 kPa / 1.8 bar
Min. spring base pressure	3 psi / 21 kPa / 0.2 bar
Port fittings type	Air: 2x 1/8" NPT top chamber Air: 2x 1/8" NPT lower chamber Liquid Cooling: 2x 1/8" NPT

### THERMAL DATA

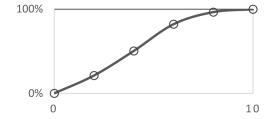
Max. thermal stress (non-cooled)*	>60min @ 1250°C EGT continuous		
Max. thermal stress (h20 cooled)*	>24hr @ 1250°C EGT continuous		
Max. ambient/compartment temp.	260°C / 500°F		
Max. actuator temp.	310°C / 590°F		

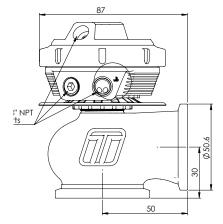
### **MATERIAL DATA**

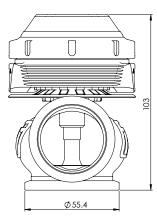
Main Body	High temp 347 SS		
Heatsink	6061 T6 anodised Al.		
Diaphragm	Proprietary Silicone w/ nomex		
Actuator housing	6061 T6 anodised Al.		
Valve Guide	Nitronic 60		
Valve	EV8 w/ proprietary plating		
V-Band	Heat treated 431 SS w/ 18-8 nut		
Weld Flanges	304 Stainless Steel		
Springs	17/7 PH Stainless Steel		
Beryllium (Be)	0%		

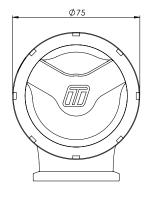
#### EI OW DATA

FLUW DATA	
Max. Flow	165.4 CFM/4.53 m³/min @1psidP
Flow Linearity	-15% of full lift (BFSL)







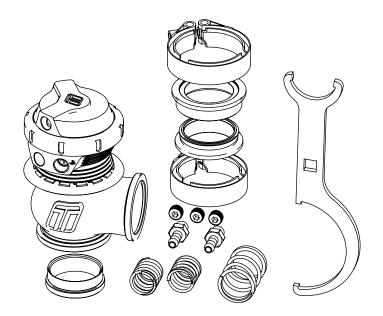




\*Continual source of minimum 1250°C exhaust gas, with no cool down periods for at least 30minutes and no external air cooling on actuator, this is a destructive test that an ICE engine cannot support. Contact tech support for further information.

## **INCLUDED IN THE BOX**

- Wastegate unit (pre-assembled with spring as per order)
- SS316 Valve seat
- Inlet V-Band
- Inlet SS304 weld flange
- Outlet V-Band
- Outlet SS304 weld flange
- Collar tool (master/slave)
- 17/7 PH 3, 5, 7, 14 psi spring kit (1x spring installed)
- 4x 1/8" NPT plugs (1x installed) / 2x 1/8" NPT nipples
- Sticker
- · Instruction card



# **SPRING DATA**

Wastegate	Spring Pressure			
Size	3psi	5psi	7psi	14psi
WG38/40	Black	Grey	Pink	Red

### **ORDER DATA**

TS-0552-1101	Gen-V WG40M Compgate 40 14psi Motorsport Blue
TS-0552-1102	Gen-V WG40M Compgate 40 14psi Motorsport Black
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### **ACCESSORIES**

	TS-0552-3001	WG40 Valve Seat
	TS-0552-3003	WG40 Inlet V-Band
	TS-0552-3004	WG40 Outlet V-Band
	TS-0552-3006	WG40 SS Inlet Weld Flange
	TS-0552-3007	WG40 SS Outlet Weld Flange
	TS-0550-3022	WG38/40 Sensor Cap Upgrade Kit Black (sensor included)
	TS-0550-3023	WG38/40 Sensor Cap Upgrade Kit Blue (sensor included)
	TS-0550-3004	WG38/40 Diaphragm Replacement Kit
	TS-0550-3013	WG38/40 Actuator Collar Tool

# Refer to website for further accessories

# **INSTALL REQ.**

Inlet Pipe	Suits 44.45mm/1.75" OD
Outlet Pipe	Suits 44.45mm/1.75"OD or 38.30mm/1.50" OD
Port Tube Min. ID	6mm / 0.236"

	Location	Inner	Inner	Middle	Outer
	Pressure	3psi	5psi	7psi	14psi
	3psi	•			
	5psi		•		
	7psi			•	
re	10psi	•			
nss	12psi		•	•	
Boost Pressure	14psi				•
ost	17psi	•			•
Вс	19psi		•		•
	21psi			•	•
	24psi	•		•	•
	26psi		•	•	•

## **CONFIGURATIONS AVAILABLE**

